

Production BASICS

PRODUCT SPECIFIER



Ergonomic Workstations & Accessories



WORKSTATIONS THAT INSPIRE PRODUCTIVITY.

We'll help you find the right ergonomic workstations for your

company. You'll receive innovative solutions that fit your exact

specifications for performance, productivity and aesthetics. You'll

also get the easiest to assemble, longest lasting, American-made

workstations on the market. Then, you can get back to business.



Quad Station





Since 1995, PRODUCTION BASICS has manufactured ERGONOMIC WORKSTATIONS and accessories that INSPIRE PRODUCTIVITY. We offer a variety of products that are designed to bring EFFICIENCY, PRODUCTIVITY & PROFESSIONALISM to your manufacturing, material handling or laboratory environment.











Workstations are not just TABLES, they are TOOLS FOR PRODUCTIVITY. An ORGANIZED, ergonomic WORKSPACE for your operators means a happier, MORE FOCUSED employee. It means GREATER JOB SATISFACTION and fewer workers' compensation claims in a GREAT LOOKING FACILITY that operates at PEAK EFFICIENCY.









Production Basics workstations **START WITH SMART DESIGNS**. We combine **CLEAN LINES** and **SOLID COMPONENTS** to form sturdy, simple workstations that are **BUILT TO LAST**. Using the Basic Bolt, Basic Nut and an allen wrench, you can **BUILD YOUR WORKSTATION** in minutes. You are able to **ADJUST** your workstation **PRECISELY**, a major benefit over common slotted units.

It's time to **DELIVER** some **INSPIRATION** to you. We invite you inside our Product Specifier, where you will **FIND THE WORKSTATIONS** that are **RIGHT FOR YOU**.



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The C-Leg Series is the foundation of Production Basics' modular, ergonomic workstations. The rigid back frame is constructed of heavy gauge steel tubing and unistrut channel.

Accessories attach to the channel using the Basic Nut and Basic Bolt. This allows for micro-adjustment of your accessories to the most comfortable position.

Create cells and unique configurations using our station kits or separate components. Our modular double-sided frames and shared legs bring you closer to an ergonomically sound facility that is ready to grow as your business grows.



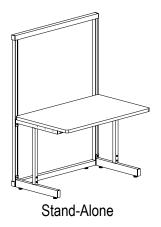
General Information - C-Leg Series

- Stock color on all C-Leg Stations is Blue with White standard laminate or Grey ESD laminate.
- Other frame colors available upon request at no additional charge are Almond, White, Grey and Black.
 See inside back cover.
- Other laminate colors available upon request at no additional charge are White, Beige and Grey.
- Station kits include all necessary parts, hardware and instructions needed to assemble and finish the workstation.
- Unless noted, worksurface depth (D) is always specified first in dimension notation. Station width (W) is specified second.
- Standard frame height is 64". For other frame heights, see Component Kits (page 18) or choose components independently.
- Standard height adjustability range is 30-36" in 2" increments. For 36-42" height adjustable legs, choose components independently.
- All metal workstation components are constructed of 11-16 gauge steel.
- · Workstation kits noted as "ESD" include ESD laminate and ground bolt.
- Laminate worksurfaces are constructed of 1.25" thick industrial grade particle board. ESD laminate measures within the static dissipative range of 10° to 10° ohms to ground.
- Choose accessories for your C-Leg Series workstation on pages 55-76.
- Workstations accommodate up to 24" of vertical drawer space. Under-surface accessories and casters may reduce this range.
- Above-surface usable space is 26"-32" depending on worksurface height.
- C-Leg Series workstations are shipped KD (knocked down) and assembly is required unless otherwise ordered by customer.
- C-Leg Series workstation weight capacity is 750 evenly distributed pounds.
- · Custom frame colors are available at an additional charge.
- · Custom laminate colors are available at an additional charge.
- For options not specified in this section, review the Custom Options section of this Product Specifier (pages 77-83) or contact Production Basics.

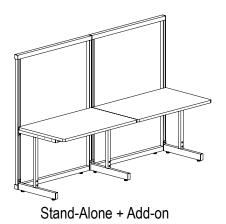


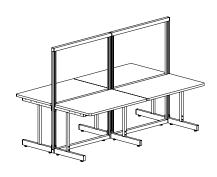
Typical Configurations - C-Leg Series

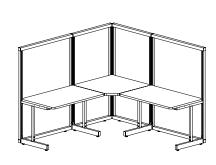
We have included a sampling of popular configurations to help you choose the ideal C-Leg Series workstation. For assistance choosing your workstations, call Production Basics at 800.318.2770.

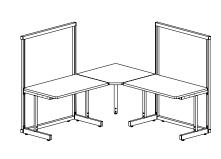








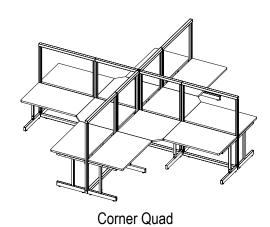


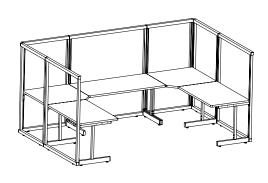


Quad

L-Shaped

Open Corner





U-Shaped

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C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

Electronics Manufacturing

Product Description	<u>Item Number</u>	
Stand-Alone C-Leg Station, ESD, 30"D x 48"W	1100	·
Overhead Light	8500	
Laminate Shelf, ESD, 15"D x 48"W	8430	
Parts Bin Rail	8300	
Bin Rail Extension	8308	
Slide Line	8771	
Tack Board, Blue	8730-B	
Power Rail, 15 amp	8320	
6" Drawer	8605	
C-Leg Modesty Panel	8709	

Electronics Manufacturing

Liectronics inantifacturing		
Product Description Stand-Alone C-Leg Station, ESD, 30"D x 60"W	<u>Item Number</u> 1105	
Overhead Arms	8538	
Tool Trolley System	8343	
Tool Balancer	8357	
Flat Screen Monitor Arm	8632	
Parts Bin Rail	8303	
Power Rail, 15 amp	8323	
Tack Board, Blue, 60"W x 20"H	8733-B	
Writing Shelf/3" Drawer	8600	
Keyboard Drawer	8681	
Single-Sided Add-on Station, ESD, 30"D x 48"W	1500	
Storage Cabinet	8552	
Power Rail, 15 amp	8320	
6" Drawer	8605	
12" Drawer	8610	Tool shown not included

Assembly & Manufacturing

Product Description	<u>Item Number</u>	
C-Leg Series, Component Kit, 30"D x 72"W x 64"H	1609	
Phenolic Resin Worksurface, 30"D x 72"W	8003	
Overhead Arms	8538	
Tool Trolley System	8346	
Tool Balancer	8357	
Universal Shelf, 12"D x 72"W	8416	
Parts Bin Panel, double arm	8627	The second secon
Peg Board	8724	
Power Rail, 20 amp	8327	
Binder Holder	8352	
Adjustable Tube Footrest	8667	
		Tool shown not included

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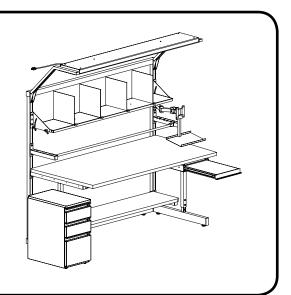
C-LEG SERIES> APPLICATION SPECIFIC RECOMMENDATIONS

Material Handling

Product Description	<u>Item Number</u>	
Frame Double Sided 60"M v 72"L	8173	
Frame, Double-Sided, 60"W x 72"H		
Standard Laminate Worksurface, 30"D x 60"W	8053	
Worksurface Support Rail, 60"W(2)	8096	
Adjustable C-Leg (2)	8280	
Flow Rack Upright (2)	1838	
High Profile Track, 48"D x 9"W(9)	1861	
Track Spacer Bar, 36"D(4)	1832	
Retaining Cross Bar (6)	1852	
Overhead Arms	8538	
Air Rail	8333	
Power Rail, 15 amp	8323	
Tray Arm,double arm	8631	

Material Handling

Product Description	Item Number
C-Leg Series, Component Kit, 36"D x 72"W x 64"H	1618
Stainless Steel, Wrap Edge Worksurface, 36"D x 72"W	7943
Overhead Light, T8	8510
Universal Shelf	8396
Universal Shelf Dividers, set of four (4)	8984
Flat Screen Monitor Arm	8632
Flat Screen Monitor Arm Add-on Keyboard	8633
Paper Roll Holder	8743
Writing Shelf/3" Drawer	8600
Laminate Under-surface Shelf	8446
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570



Laboratory

Product Description	<u>Item Number</u>
C-Leg Series, Component Kit, 30"D x 48"W x 72"H	1627
C-Leg Series Caster Option	8970
Bullnose Laminate Worksurface, 30"D x 48"W	7966
Overhead Light	8500
Wire Shelf	8400
Magnetic Dry Erase Board	8717
Free Standing Drawer Units, 2-6" + 1-12" drawer	8570
Free Standing Drawer Caster Option	8969



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		ions		\$
Product Details	Description	Directions	Hem Aumit	Hotes
	Stand-Alone C-Leg Station	30"D x 36"W	1003	
	Create your ideal workstation starting with	30"D x 48"W	1000	
	this kit. This package includes a laminate	30"D x 60"W 30"D x 72"W	1005 1010	
	worksurface along with all the necessary			
	components and hardware to construct	36"D x 36"W	1004 1001	
	a single station. Appropriate for all applications. Frame height is 64".	36"D x 48"W 36"D x 60"W	1001	
	applications. Frame neight is 64°.	36"D x 72"W	1011	
	Stand-Alone C-Leg Station,	30"D x 36"W	1103 -	
	ESD	30"D x 48"W	1100	
·—'	Create your ideal workstation starting with	30"D x 60"W	1105	
	this kit. This package includes an ESD	30"D x 72"W	1110	• includes standard ground
	laminate worksurface along with all the	36"D x 36"W	1104	bolt & wire
	necessary components and hardware to construct a single station. Appropriate for	36"D x 48"W	1101	
	all applications. Frame height is 64".	36"D x 60"W 36"D x 72"W	1106 1111	
	_	30"D x 36"W	1043	
	Back-to-Back C-Leg Station	30"D x 48"W	1043	
	This package includes a double-sided frame	30"D x 60"W	1045	
	for free-standing workbench configurations with opposite worksurfaces. Ships complete	30"D x 72"W	1050	
	with laminate worksurfaces, components	26"D - 49"W	1041	
	and hardware. Frame height is 64".	36"D x 48"W 36"D x 60"W	1041	
		36"D x 72"W	1051	
	Dook to Dook C Log Station			
	Back-to-Back C-Leg Station, ESD	30"D x 36"W	1143	
(224)	This package includes a double-sided frame	30"D x 48"W 30"D x 60"W	1140 1145	
	for free-standing workbench configurations	30"D x 72"W	1150	• includes standard ground
	with opposite worksurfaces. Ships			bolt & wire
	complete with ESD laminate worksurfaces,	36"D x 48"W	1141	
	components and hardware. Frame height is 64".	36"D x 60"W 36"D x 72"W	1146 1151 -	
	Quad Station	30"D x 36"W 30"D x 48"W	1243 1240	
	This package includes worksurfaces,	30"D x 60"W	1245	
	necessary components and hardware to	30"D x 72"W	1250	
	construct a four-station configuration. Ideal for cell manufacturing. Frame height is 64".	26"D v 40"W	1241	
	101 con managements, 1 fame neight 15 07.	36"D x 48"W 36"D x 60"W	1241 1246	
		36"D x 72"W	1251	
		30"D x 36"W	1343 -	
	Quad Station, ESD	30"D x 48"W	1343	
	This package includes ESD laminate	30"D x 60"W	1345	
	worksurfaces, necessary components	30"D x 72"W	1350	• includes standard ground
	and hardware to construct a four-station configuration. Ideal for cell manufacturing.	36"D x 48"W	1341	bolt & wire
	Frame height is 64".	36"D x 60"W	1346	
		36"D x 72"W	1351 -	
		20"D v 26"W	1.402	
	Single-Sided Add-on Station	30"D x 36"W 30"D x 48"W	1403 1400	
	Add an additional workstation to a	30"D x 60"W	1405	
	Stand-Alone Station to begin your	30"D x 72"W	1410	• requires Stand-Alone
b-	linear configuration. Includes a laminate worksurface, necessary parts and hardware	260D 4000E	1.401	C-Leg Station
	for construction of the workstation. Frame	36"D x 48"W	1401	
	height is 64".	36"D x 60"W 36"D x 72"W	1406 1411 -	
		JO D A 12 W	1711 -	_

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		ns.	20gh	
Product Details	Description	Diner isions	len Hunber Hote's	
	Single-Sided Add-on Station,	30"D x 36"W	1503 ¬	
	ESD	30"D x 48"W	1500	Dan
	Add an additional workstation to a	30"D x 60"W	1505 requires Stand-Alone C-Leg Station	ESD
	Stand-Alone ESD Station to begin your	30"D x 72"W	• includes standard group	und
	linear configuration. Includes an ESD	2 (117) 401177	bolt & wire	
	laminate worksurface, necessary parts	36"D x 48"W	1501	
	and hardware for construction of the	36"D x 60"W 36"D x 72"W	1506	
	workstation. Frame height is 64".	30 D X /2 W	1511 -	
<u> </u>	Back-to-Back Add-on Station	30"D x 36"W	1443 ¬	
	Add a double-sided workstation to	30"D x 48"W	1440	
	a Back-to-Back C-Leg Station. This	30"D x 60"W	1445	
	package includes a double-sided frame for	30"D x 72"W	1450 • requires Back-to-Bac	k
	configurations with opposite worksurfaces.		C-Leg Station	
	Ships complete with laminate	36"D x 48"W	1441	
	worksurfaces, components and hardware. Frame height is 64".	36"D x 60"W	1446	
	Traine neight is 04.	36"D x 72"W	1451	
→ ■	Back-to-Back Add-on Station,	30"D x 36"W	1543 ¬	
(&)	ESD	30"D x 48"W	1540	
	Add another workstation to a Back-to-Back	30"D x 60"W	1545	1.
	Station. Package includes a double-sided	30"D x 72"W	• requires Back-to-Back ESD C-Leg Station	K
	frame for configurations with opposite		• includes standard group	und
	worksurfaces. Ships complete with ESD	36"D x 48"W	1541 bolt & wire	
	laminate worksurfaces, components and	36"D x 60"W	1546	
	hardware. Frame height is 64".	36"D x 72"W	1551 -	
	Stand Alone Corner Station			
	Use this free-standing workstation	20115 201111	• compatible with 30" of	deep
	to create corner or wrap-around	30"D x 36"W	stations (any width)	ria.
	configurations. Compatible with standard		• use 36" wide accessor	1168
	above-worksurface accessories. Frame		• compatible with 36" of	deen
	height is 64".	36"D x 48"W	1416 stations (any width)	асер
			_ • use 48" wide accessor	ries
			commotible with 20%	daam
	Stand Alone Corner Station,		compatible with 30" of stations (any width)	ueep
(24)	ESD Surface Solder States,	30"D x 36"W	1515 • use 36" wide accessor	ries
	Use this free-standing workstation to create		_• includes standard gro	und
	corner or wrap-around configurations with		bolt & wire	,
	ESD laminate worksurfaces. Compatible		compatible with 36" of stations (any width)	aeep
	with standard above-worksurface	36"D x 48"W	1516 • use 48" wide accessor	ries
	accessories. Frame height is 64".		_• includes standard gro	
			bolt & wire	
\leftarrow	Stand Alone Comer Caster			
¶@ ®	Stand-Alone Corner Caster			
	Option			
W	Add casters to your Stand Alone Corner		8973 • specify at time of order	er with
	Station. Includes five (5) 4" locking swivel		Item Numbers 1415-1	
(Cho)	casters and maintains 30"-36" height adjustment.		1515-1516	
	adjustinent.			
	Add-on Corner Station			
	A simple solution to create corner	30"D x 36"W	1418 • requires two (2) 30" d	leep
	or wrap-around configurations with		stations (any width)	- · r
	Stand-Alone or Back-to-Back Stations.	2000 1000	-	
	Includes a support leg and worksurface.	36"D x 48"W	• requires two (2) 36" d stations (any width)	ieep
			stations (any width)	
₩				
				4

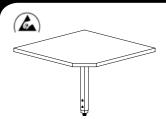
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Product Details

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tell Milips, Mote



Add-on Corner Station, ESD

A simple solution to create corner or wrap-around configurations with Stand-Alone or Back-to-Back ESD Stations. Includes a support leg and ESD laminate worksurface.

30"D	х	36"W
		20 11

24"D x 36"W x 64"H

24"D x 48"W x 64"H

24"D x 60"W x 64"H

24"D x 72"W x 64"H

30"D x 36"W x 64"H

24"D x 48"W x 72"H

24"D x 60"W x 72"H

24"D x 72"W x 72"H

30"D x 36"W x 72"H

30"D x 48"W x 72"H

30"D x 60"W x 72"H

30"D x 72"W x 72"H

36"D x 36"W x 72"H

36"D x 48"W x 72"H

36"D x 60"W x 72"H

36"D x 72"W x 72"H

1518

1600

1601

1602

1603

1606

1621

1622

1623

1626

1627

1628

1629

1635

1636

1637

1638

stations (any width) includes standard ground bolt & wire

requires two (2) 30" deep

36"D x 48"W 1519

requires two (2) 36" deep stations (any width) includes standard ground bolt & wire

C-Leg Series, Component Kit

The Component Kit includes parts and hardware to construct a C-Leg Series workstation without the worksurface. Use an existing worksurface or choose from a variety of materials and sizes offered by Production Basics. Depth dimension refers to recommended worksurface depth.

30"D x 48"W x 64"H	1607
30"D x 60"W x 64"H	1608
30"D x 72"W x 64"H	1609
36"D x 36"W x 64"H	1615
36"D x 48"W x 64"H	1616
36"D x 60"W x 64"H	1617
36"D x 72"W x 64"H	1618
24"D x 36"W x 72"H	1620

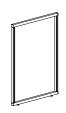
· worksurface not included



C-Leg Series Caster Option

Order with your new C-Leg Series workstation to provide mobility. Leg maintains 30"-36" height adjustment. Includes four (4) 4" diameter casters with locks.

8970 • must specify at time of order with Item Numbers 1000-1551, 1606-1618, 1626-1638



Frame, Single Sided

Create your own workstation by starting with the structural core of the Production Basics system, Durable and rigid frames interconnect to form an infinite combination of floor plans.

36"W x 64"H	8107
48"W x 64"H	8109
60"W x 64"H	8121
72"W x 64"H	8133
26001 72011	0111
36"W x 72"H	8111
48"W x 72"H	8112
60"W x 72"H	8123
00 W A / 2 11	0123
72"W x 72"H	8135

Product Details	Description	Dinesions	Herr Muriber
	Frame, Double-Sided Create your own workstation by starting with the structural core of the Production Basics system. Durable and rigid frames interconnect to form an infinite combination of Back-to-Back workstation floor plans.	36"W x 64"H 48"W x 64"H 60"W x 64"H 72"W x 64"H 36"W x 72"H 48"W x 72"H 60"W x 72"H 72"W x 72"H	8158 8159 8171 8183 8162 8163 8173 8185
	Adjustable C-Leg Use the C-Leg for Stand- Alone workstations to support the end stations in a multi-station configuration. Two (2) required.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8282 8280 8286] • 30-36" height adjustment 8277 8278] • 36-42" height adjustment
	Adjustable 2C-Leg Use the 2C-Leg with casters to join side-by-side workstations.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8287 8285 8289 - 30-36" height adjustment
	Adjustable B-Leg B-Legs feature an additional vertical member that will support up to 1000 lbs. Use for Stand-Alone workstations or to support the end stations in a multi-station configuration. Two (2) required.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8230 8232 8234]•30-36" height adjustment
	Adjustable 2B-Leg Use the 2B-Leg to join side-by-side B-Leg stations.	for 24"D worksurfaces for 30"D worksurfaces for 36"D worksurfaces	8235 8237 8239 • 30-36" height adjustment

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Product Details	Description	Dinersions	Herr Author Autes
	L-Leg, Single Sided Paired with a Frame, L-Legs make it possible for you to set up shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 3" to overall frame height.	30"D x 2"W x 3"H	8290 •1 pair
	L-Leg, Single Sided Caster Option Paired with a Frame, this caster option makes it possible for you to set up mobile shelving, overhead tools and other accessories behind an existing workstation or conveyor. Adds 7" to overall frame height.	30"D x 2"W x 7"H	8291]• 1 pair • includes four (4) 4" casters
	L-Leg, Double-Sided Paired with a Double-Sided Frame, this option allows you to set up shelving, overhead tools and other accessories on opposite sides. Position where needed. Adds 3" to overall frame height.	48"D x 2"W x 3"H	8292 • 1 pair
EW	L-Leg, Double-Sided Caster Option Paired with a Double-Sided Frame this option allows you to set up mobile shelving, overhead tools and other accessories on opposite sides. Position behind an existing workstation or conveyor. Adds 7" to overall frame height.	48"D x 2"W x 7"H	8293]• 1 pair • includes four (4) 4" casters
	Frame Splitter Divide a 72" wide workstation into two (2) 36" wide sections for greater workspace flexibility and operator comfort.	72"W x 38"H	8190 • requires 72"W frame
	Frame Interconnect Connect two (2) Stand-Alone Stations quickly with this metal plate when new configurations and facility changes are implemented.		8988 •1 pair

The Fine Print

Payment Terms

NET 30.

Prices

Prevailing at the time of shipment unless otherwise noted.

Colors

Unless otherwise noted, stock frame color is Blue. Other colors available are Grey, White, Almond and Black. Stock color for standard laminate worksurfaces is White. Stock color for ESD laminate is Grey. Other laminate colors available upon request at no additional charge are Grey and Beige standard laminate; Beige and White ESD laminate. Custom laminate colors are available at an additional charge. Optional color schemes are available and must be specified at the time of order.

Minimum Order

\$100

Special Orders/Custom Options

All items listed in this price list are standard. Any variation to these standard items, including frame or laminate color, must be special ordered. Please consult with us about your requirements. Returns of special order/custom products are not accepted.

Orders and Cancellations

All orders must be placed through a Production Basics authorized distributor. Verbal purchase orders are not accepted. Products ship knocked-down (KD) by truck. FOB Billerica, MA. Changes and cancellations may not be accepted after an order is placed with Production Basics. For assistance with your workstation choices prior to placing an order, call Production Basics or your authorized distributor.

Product Improvements

Production Basics reserves the right to change the details of design, material and finish in any way that will not reduce function or performance.

Discontinued Products

Product specifications featured in this Product Specifier are available at the time of printing. Production Basics reserves the right to discontinue products at any time for any reason.

Returns

NO MERCHANDISE WILL BE ACCEPTED FOR RETURN WITHOUT PRODUCTION BASICS' PRIOR APPROVAL. Return Merchandise Authorizations (RMA) must be requested by the customer within ten (10) days of receipt of merchandise. Returned goods must be sent freight prepaid within 30 days of the issuance of an RMA. Returns will be subject to a 25% restocking charge. RMAs are NOT issued for custom products.

Shortages and Damages

Upon receipt of product, check against bill of lading for correct number of pieces and inspect for obvious damage before signing delivery receipt. Shortages, errors and damage must be reported to Production Basics within 24 hours of receipt of merchandise. Any damage claims must be filed with carriers immediately upon receipt. Do not destroy packaging materials; they must be available for inspection by the carrier. Production Basics will cooperate with the purchaser on filed claims.

Warranty

This warranty covers any defect in material or workmanship in mechanical or structural parts given normal use and care. With the exceptions noted, this warranty lasts ten (10) years from the original date of purchase for all parts and components manufactured by Production Basics. Production Basics, Inc. will replace or repair the item without any cost for parts within the time frame noted from the original date of purchase: LED Bulbs- Warranty not covered by Production Basics. Contact bulb manufacturer within five (5) days of defect identification. Easy Lift Series- One (1) year.

All other Products- Ten (10) years.

What is Not Covered

This warranty does not cover damage by misuse, accident, unauthorized repair or modification. Also, consequential and incidental damages (including but not limited to: lost profits, lost sales and injury to property) are not recoverable under this warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty is the exclusive express warranty and any representations or promises inconsistent with, or in addition to, this warranty are unauthorized and shall not be binding on Production Basics, Inc. Finally, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION FOR A PERIOD OF TEN YEARS FROM THE DATE OF PURCHASE BY THE ORIGINAL CONSUMER. Some states do not allow limitations on how long an implied warranty lasts so the above limitation or exclusion may not apply to you.

Service

To obtain repair or replacement under this warranty, you must contact Production Basics, Inc., informing us of the defect.

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